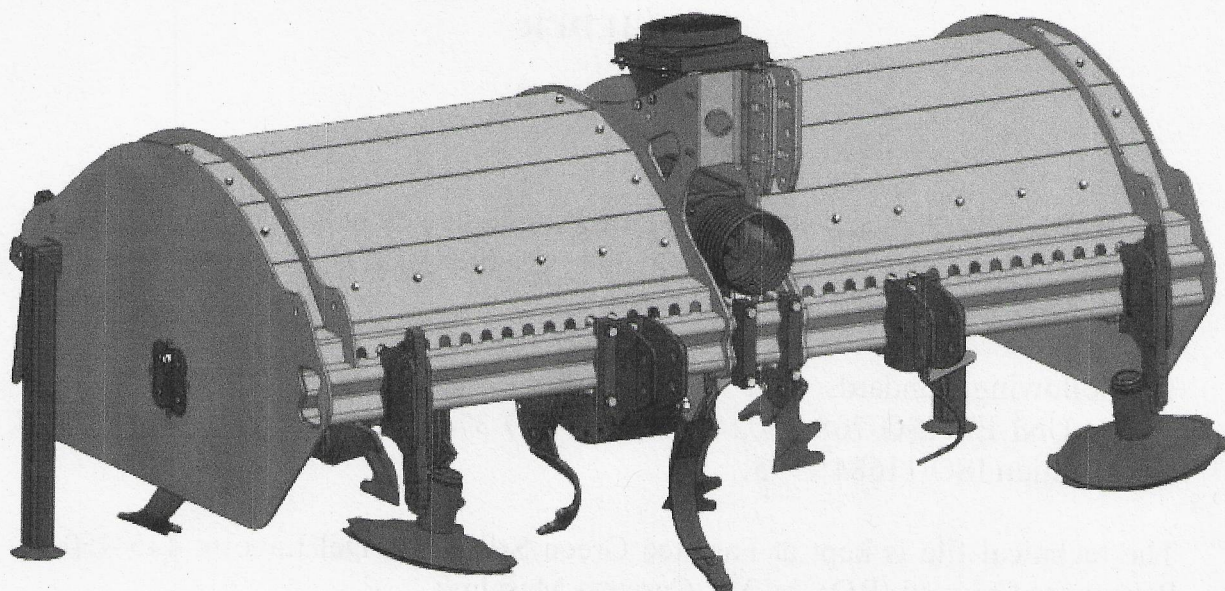




ROTARY PLOW ROTAR



ORIGINAL INSTRUCTIONS

Instruction manual for use and maintenance



Before starting to operate
read carefully
Instructions for Use.



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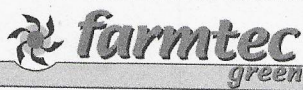

		FARMTEC GREEN SRL Registered office: Corso Risorgimento, 53/A 45014 PORTO VIRO (RO) Italy Headquarters: Via del Lavoro, 445 45010 PETTORAZZA GRIMANI (RO) Phone: +39 0426/504481 Email: info@farmtecgreen.com	
		TYPE	A
S/N	B		
PESO/WEIGHT KG.	C		
ANNO/YEAR	D		

Fig. 1 - Identification plate

The machine is supplied as standard with:

- User manual and complete maintenance of the EC declaration of conformity;
- Operating and maintenance manual of the cardan shaft (if the machine is equipped with a cardan shaft supplied by FARMTEC GREEN SRL).

1.4 PURPOSE OF MANUAL

This manual has been drawn up by the manufacturer of the machine and is an integral part of the machine itself that must always accompany it in every move or resale. The manual defines the purpose for which the machinery was built, establishes its correct application and limits of use and must be kept in a safe place and known to the staff. It is the task of the same staff to provide it and keep it intact to allow consultation, throughout the life of the machine itself.

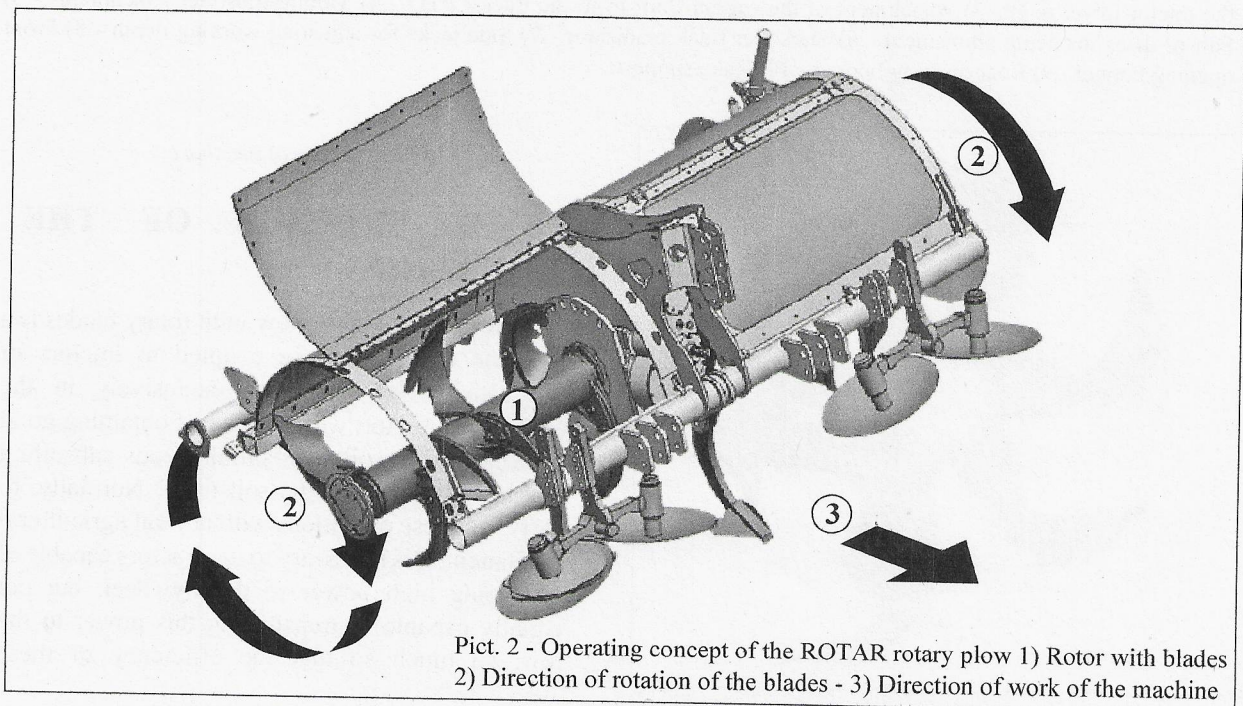
If it is damaged or lost, it is necessary to immediately request a copy from the Manufacturer.

1.4.1 SUBJECTS ADDRESSED IN THE HANDBOOK

This manual is the basic tool for staff who, in various capacities, deal with the machine in various tasks, such as:

- Operators involved in the transport and handling of the machine;
- operators involved in various processes;
- operators involved in maintenance operations;
- operators involved in final demolition.

Before proceeding with the various operations, the employees listed above must have carefully read and memorized this manual.



Pict. 2 - Operating concept of the ROTAR rotary plow 1) Rotor with blades 2) Direction of rotation of the blades - 3) Direction of work of the machine

machines is often halved by the precarious conditions of adhesion to the ground. To overcome this problem and fully exploit the power, without giving up the fundamental characteristics of plowing, FARMTEC GREEN SRL has created a machine with an innovative concept capable of producing the overturning of the clod, using dynamic forces with a resultant consistent with the direction of advancement of the tractor itself and in any case not opposite, using blades, right-handed and left-handed (Pict. 4) placed alternately on a rotor driven by the tractor's PTO. A form of "checkerboard" plowing is thus obtained since each plowing element, depending on its angular speed and the forward speed of the tractor, will overturn a portion of soil to the side into the cavity of the same size produced by the previous passage of the plowing element mirrored and placed side by side with it. To interact with the elements described above there are also subsoiler tips (called subsoilers) which, in addition to reducing the cutting effort of the plowing elements, prevent the production of processing sole and can increase the working depth by a further 20 centimetres. The rotary plow is attached to the tractor with a three-point attachment (1 and 2 Pict. 3) and interacts on the ground by virtue of its own weight and the rotation of the rotor, driven by the tractor's power take-off with a cardan shaft connected to the relevant attachment (3 Pict. 3). The series of plowshares mounted on the horizontal axis rotor (1 Pict. 2) allow the soil to be thrown towards the upper hoods (8 and 9 Pict. 3) which, upon hitting them, further tends to break down. The level of soil comminution is obtained as a function of the forward speed, the rotation speed of the rotor and the characteristics of the soil.

The rotary plough, upon request, can be equipped with attachments for the application of:

- ROTARY HARROWS (PICT.5)
- MILLING MACHINES
- SEEDERS
- FARMTEC GREEN SRL PREPARATORS.

When preparing the assembly with other equipment, it is necessary to refer to the specific instruction manuals attached to the relevant machines.



DANGER

THE USE OF THE MACHINE MUST BE CARRIED OUT IN COMPLIANCE WITH THE INSTRUCTIONS GIVEN, ANY OTHER USE FOR WHICH THE MACHINE WAS

INTENDED AND NOT COVERED IN THIS MANUAL, IN ADDITION TO INVOKING THE WARRANTY, SHALL RELEASE THE MANUFACTURER FROM ANY AND ALL RESPONSIBILITY FOR DAMAGES TO PEOPLE, ANIMALS OR THINGS.

1.6 EQUIPMENT

STANDARD:

- Universal 2nd and 3rd category three-point attachment
- Rear PTO
- Central gearbox 1000 rpm
- Cardanshaft
- Discs for depth adjustment
- Double tillage anchors (same plowing depth).

TO REQUEST:

- Rear rake
- Couple discs doubles to balance wheel for depth adjustment
- Rear roller
- Hydraulic 3rd point rear hitch
- Double processing anchors +10 cm
- Double processing anchors +20 cm.

1.7 CARDANSHAFT

If the machine is to be supplied with a cardanshaft to attach the PTO to the tractor, a shaft marked «CE» will be mandatory.



DANGER

It is absolutely forbidden to replace the cardanshaft supplied with other different shafts and not marked «CE». Read carefully the instructions contained in the manual supplied with each cardan shaft.



Pict. 5 - Rotary plow working with rotary harrow

1.8 SOUND LEVEL

SECTION 2

Safety

2.1 GENERAL

The user undertakes to train the staff on the risks arising from accidents, on the devices designed for the safety of the operator and on the accident prevention rules provided by the directives and legislation in force. Operator safety is one of the main concerns of the machine manufacturer. In making a new machine, we try to predict all possible dangerous situations and of course to take the appropriate precautions. However, the level of accidents caused by the careless and clumsy use of the various machines remains very high. Distraction, lightness and too much confidence are often the cause of injuries; how can fatigue and drowsiness be. The user and the operator in charge are always required to observe the general rules of safety and accident prevention.

Beware of danger symbols where reported in the manual. They indicate possible danger situations.

The dangers can be of three levels:

The signal of «DANGER» at the highest level and warns that if the described operations are not properly performed, they cause serious injury, death or long-term health risks.

The signal of «ATTENTION» warns that if the described operations are not properly performed, they can cause serious injury, death or long-term health risks.

The «CAUTION» signal warns that if the described operations are not properly performed, they can cause damage to the machine and/or person.

2.1.1 2.1.1 TERMINOLOGY ADOPTED

To complete the description of the various levels of danger, the following are described situations, and specific definitions, which may directly involve the machine and/or people.

- **USER:** The user is the person, or entity or company, who has purchased or leased the machine and intends to use it for its intended use.

- **DANGEROUS AREA:** Any area within and/or near a machine where the presence of

an exposed person constitutes a risk to the safety and health of that person.

- **EXPOSED PERSON:** Any person who is wholly or partly in a danger zone.

- **OPERATOR:** The person or persons responsible for operating, regulating, maintaining, cleaning, repairing and transporting the machine.

- **SPECIALIZED PERSONNEL:** As such, those persons specially trained and qualified to carry out maintenance or repair operations that require a particular knowledge of the machine, its operation, safety measures, methods of intervention and that are able to recognize the dangers arising from the use of the machine and therefore can be able to avoid them.



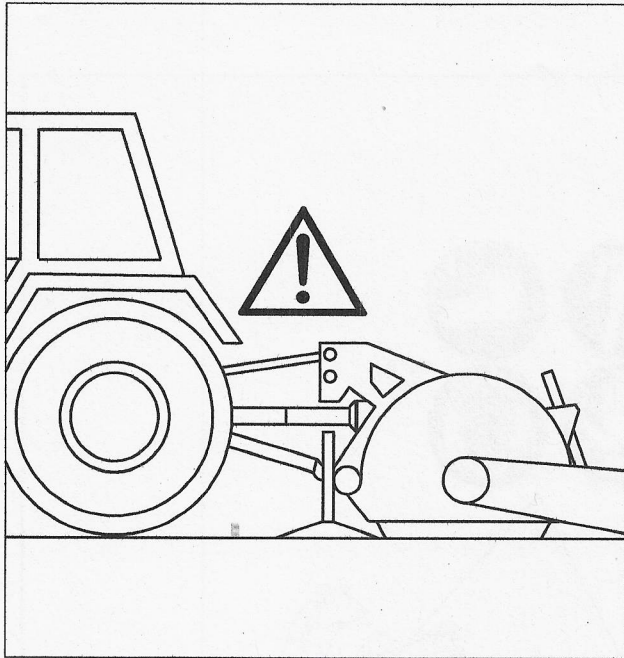
DANGER

IT IS MANDATORY TO READ THIS MANUAL VERY CAREFULLY AND IN PARTICULAR THE SAFETY REGULATIONS, PAYING ATTENTION TO THOSE OPERATIONS THAT ARE PARTICULARLY DANGEROUS.

2.2 GENERAL SAFETY RULES

The user manual must be read, stored and stored throughout the life of the machine until it is completely dismantled. If the manual is damaged or lost, immediately request a copy from the manufacturer.

- The Manufacturer declines any and all liability for failure to comply with the safety and prevention rules set out in this manual. It also declines any responsibility for damage caused by improper use of the machine or by changes made without authorization. It must be borne in mind that in taking the risk of misuse, the consequent responsibilities are also assumed.
- Safety must always be the operator's priority objective. Do not operate the machine when it is not safe or in poor operating conditions. Always carry out a preliminary inspection of the machine before using it.
- Operations and adjustments on the machine must always be made when the tractor is switched off and locked, with the gimbal removed and the machine on the ground.



Pict. 7 - Area of high danger during work

- Check often the perfect integrity and securing of the cardanshaft guards.
- The assembly and disassembly of the cardanshaft must always be carried out with the engine switched off.
- Pay close attention to the correct installation and safety of the cardanshaft.
- Ensure that the rotation of the cardanshaft guard is blocked by the special chain.
- The cleaning and greasing of the cardanshaft shall be carried out only when the engine is switched off, the PTO is switched off, the parking brake is actuated and the tractor ignition key is removed from the tractor control panel.
- Always take care to install the cap on the outgoing PTO shaft after disassembling the cardanshaft.

2.3 ADHESIVE LABELS INDICATING POTENTIAL HAZARDS

The machine has been made by adopting all possible safety standards to safeguard those who work there. Nevertheless, there may be additional residual risks, some of which are indicated on the machine by means of adhesive safety signals (pictograms) which indicate the various situations of insecurity and danger in an essential form. Pict. 8 shows the position in which these pictograms are

positioned. They must be kept clean and replaced immediately if they are detached or damaged. The manufacturer can supply the replacement safety stickers, if those on the machine are damaged or missing. When replacing damaged or missing security stickers, place them in the same intended location.

Referring to Pict. 8, read carefully what is described below and memorize their meaning.

- 1) Before starting to operate, read the operating and maintenance instructions carefully.
- 2) Adjustment and maintenance operations shall be carried out after reading the instruction manual when the machine is stationary and the tractor start key is switched off.
- 3) Throwing blunt objects while working. Keep a safe distance.
- 4) Danger of shearing of the lower limbs. Keep a safe distance from the car.
- 5) Danger of snagging and dragging of moving parts. Do not approach the cardan drive shaft when in motion.
- 6) Danger of crushing. Do not interpose between the tractor and the machine during work.
- 7) Do not get on or be carried over the car.
- 8) Wear the required personal protective equipment.
- 9) Lifting attachment point.
- 10) Greasing point.
- 11) Oil level check cap
- 12) Oil drain plug
- 13) Plug for the introduction of oil.

2.4 ECOLOGY AND POLLUTION

- Comply with the laws in force concerning the use and disposal of products used for cleaning and maintenance of the machine and comply with the manufacturer's recommendations.
- Keep the labels and instructions of the products used when liquids or other chemicals are ingested, etc. Contact the «First Aid» immediately with the above labels or instructions.
- Dispose of waste in accordance with the regulations laid down for the purpose in the country of use of the machine.
- If the machine is dismantled, comply with the anti-pollution regulations in the country of use.



DANGER

If you encounter any situations of anomalies or insecurity, do not hesitate to contact the manufacturer who is available for any interventions. The manual shall be kept close to the operator's position and reviewed at regular intervals, in particular safety rules. The manual must always accompany the machine even in case of resale.



DANGER

UNSUSPECTING USE OF THE MACHINE MAY CAUSE SERIOUS DAMAGE WITH THE RISK OF SERIOUS INJURY. OPERATORS AND MAINTAINERS MUST READ THIS MANUAL CAREFULLY AND ASSIMILATE IT.

SECTION 3

Handling and transport of the machine

3.1 HANDLING

The machine can be easily transported, on long routes, with suitable means of transport: trucks, trailers, railway wagons, etc.



DANGER

Loading and unloading the machine can be very dangerous if not done with the utmost care. When the machine is raised and moved, it is necessary to remove the not employed; clear and delimit the area; verify the integrity and suitability of the

available means. It must also be ensured that the area in which action is taken is clear and that there is a sufficient «escape space», that is, a free and safe zone, in which to move quickly if the machine falls. Such operations shall only be carried out by personnel trained and qualified for such maneuvers. Before proceeding with the loading operation, verify that the available means are suitable for this transport and have the capacity to bear the weight of the machine. Refer to the section «1.9 Technical data» for the dimensions and weight of the machine and the various components.

3.1.1 LOADING AND TRANSPORT

Before proceeding with the loading operation, check that the available means are suitable for this transport and have the capacity to carry the weight of the machine. See in this regard paragraph '1.9 Technical data for the size and weight of the machine. These data are also useful to control the possibility of the car passing through forced or narrow passages.



ATTENTION

During handling, the operator must use appropriate protective equipment individual (gloves, safety shoes, goggles, etc.). After carrying out the above described, proceed with loading.

- The floor on which the machine is to be loaded must be perfectly level to avoid possible displacements.
 - Check that the loading area has compact, flat and dry soil.
 - Check that the loading floor is not damaged. If the floor is unsafe, too weak or unstable, do not load the machine.
 - Check that the loading and transport equipment is in good condition and suitable for loading.
 - Brake the transport wagon and strain it under the wheels so that it cannot move.
 - With chains or ropes of adequate capacity, hook the machine in the three points marked by the symbol «hook» (Pict. 9) and perform the lifting, with a special crane, hoist or other. During the handling operation, the load shall not be lifted more than 20 cm from the ground.
- After loading the machine and releasing the tie rods or chains that have been used for lifting, fix the machine itself with special tie-rods, to the

3.2 STORAGE

If it is expected a long period of downtime (seasonality, etc.) is necessary: clean the machine in all its parts, lubricate it, and protect it with a waterproof sheet, so as to prevent the passage of dust, moisture, etc. If the machine is stored in an unattended environment, care must be taken to ensure that it is not subject to impact or tampering; however, it must be placed in a dry and weather-protected place. Its restoration requires a careful preliminary examination of its integrity by specialized personnel.

3.3 DEMOLITION



ATTENTION

For the demolition of the machine it is necessary to contact a company specifically authorized for the disposal of waste. It will dismantle the machine by separating the materials by type, and send them to the most appropriate final destination, which may be recovery or landfill.

SECTION 4

Attachment to tractor and use of rotary plow

4.1 ATTACHMENT TO THE TRACTOR



ATTENTION

Before operating the rotary plow for the first time check the oil level in the gearbox. For operating modes see «Section 5: Maintenance». Before attaching the rotary plow to the tractor, check that the tractor is compatible to be connected (three-point attachments, power, etc.), with the PTO at 1000 rpm. During handling and docking, the operator must use appropriate personal protective equipment (gloves, safety shoes, spectacles).

For attaching the machine to the tractor:

- 1) after starting the tractor, reverse the tractor until it approaches the attachments of the three points of the machine with the tensioner (1 Pict. 10) and the tractor's rear bars (4 Pict. 10);
- 2) insert the parking brake of the tractor, switch off the tractor itself and remove the ignition key;
- 3) insert the two pins (2 Pict. 10) into the respective holes and lock the pins with the snap

pins (6 Pict.10);

- 4) connect the third upper point (1 Pict. 10) to the tractor tensioner and lock it with its pin and snap-on knuckle (6 Pict. 10), if necessary adjust the length of the tensioner through the sleeve (3 Pict. 10);
- 5) restart the tractor and lift the machine to bring the PTO of the machine and tractor in line, to the same height;
- 6) switch off the tractor and record the tensioner (3 Pict. 10), bringing the machine as far as possible horizontal to the ground;
- 7) insert the cardanshaft as described in paragraph «4.2 Cardanshaft»;
- 8) lock the lower bars of the tractor (4 Pict. 10), to prevent the machine from swinging sideways, thereby compromising the transverse stability of the whole equipment;
- 9) connect the hydraulic system pipes to the relevant hydraulic sockets on the tractor so that the various movements of the machine can be operated.

4.2 CARDAN SHAFT



DANGER

THE UNIVERSAL CARDANSHAFT, MACHINE/TRACTOR, SHALL BE INSERTED ONLY WHEN THE MACHINE IS FLAT, SWITCHED OFF AND THE PARKING BRAKE APPLIED.

- 1) Remove the PTO guard (1 Pict. 11) of the machine by loosening the screws (2 Pict. 11), attach the cardan joint from the limiter side and lock the two buttons (3 Pict. 11) in the appropriate grooves.
- 2) Reassemble the PTO guard and fasten it with screws bearing in mind that the guard is a safety component.
- 3) Insert the cardanshaft on the grooved shaft of the machine, holding down the safety plug, release the plug and pull back with the cardanshaft until the plug engages with a «click» in the appropriate location. If the plug does not snap, repeat the procedure.



DANGER

IT IS ABSOLUTELY FORBIDDEN TO CLIMB OVER THE CARDANSHAFT, WHETHER IT IS ROTATING OR STATIONARY. DO NOT USE A CARDANSHAFT WITHOUT THE APPROPRIATE GUARDS AND CHAINS, COMPLYING WITH THE LEGAL REQUIREMENTS AND NOT MARKED «CE». AFTER ATTACHING THE CARDANSHAFT, MAKE SURE THAT THE GUARDS ARE FITTED OVER EACH OTHER FOR AT LEAST 5 CENTIMETRES (PICT. 11). AFTER ATTACHING THE CARDANSHAFT, ATTACH THE CHAIN OF THE GUARDS TO THE TRACTOR AND THE MACHINE. WHEN WORKING, THE CARDANSHAFT MUST NOT EXCEED AN INCLINATION OF 10 DEGREES. READ AND FOLLOW THE INSTRUCTIONS IN THE MANUAL SUPPLIED WITH THE CARDANSHAFT.

4.2.1 ADAPTATION OF THE CARDAN SHAFT

When the machine is first attached to the tractor, make sure that:

- the cardanshaft must not be completely closed under the conditions of minimum elongation.
- in the condition of maximum elongation, the cardanshaft must overlap for at least 1/3 of its length.

The possible cardanshaft, supplied with the machine, is of standard length. An adaptation of the shaft may be necessary.



ATTENTION

In this case, before intervening on the cardanshaft, consult the manufacturer for possible adaptation.



ATTENTION

If the machine is attached to another tractor, check the above point and make sure that the guards completely cover the rotating parts of the cardanshaft.

4.3 TRANSIT ON PUBLIC ROADS



CAUTION

In case you have to drive on a public road, with the machine attached to the tractor, you must scrupulously follow the Highway Code, paying particular attention to the choice of the feed speed.

After lifting the attached equipment and before entering a public road, it is mandatory:

- equip the tractor with a yellow or orange flashing light;
- verify that the light bar positioned at the rear of the machine is intact and functioning.
- if coming from muddy ground, carefully clean the tractor tyres of any mud residues;
- ensure that the machinery remains in the transport position and that the power take-off of the tractor is disengaged;
- check that the upper protective enclosures are properly closed,
- check that the machine is lifted off the ground for at least 35-40 cm.

4.4 AT WORK



ATTENTION

After checking that:

- the machine is in perfect order;
 - all guards are intact;
 - lubricants are at the right level;
 - all parts subject to wear and deterioration, are in perfect efficiency, in particular, check daily the state of wear of the rotary moulds and the subsoilers, as well as the correct tightening of the coupling screws.
- Following the safety rules set out in this manual and after consulting the operating instructions of the tractor, you can start operating.

Before starting work in the open field, delimit the area on which you work in order to prohibit access to outsiders.

1) After placing yourself in the driving position, start the tractor and insert the PTO.

2) Do not drop the car violently on the ground but bring it down slowly for as well as for the tractor.



ATTENTION

- After a short stretch, check whether the chopping and working depth are the desired.
- During operation the machine can project material from the back: prevent animals and people from approaching at least 20 meters from the machine itself.
- Always switch on and off the power take-off when the tools are a few inches from the ground.
- In reversals and changes of direction, always keep the machine raised from the ground.
- The speed of the tractor, with the machine in operation, must not exceed 3-5 km/h in order to avoid breakage or damage.
- The hydraulic lift of the tractor must be in the

4.6.1 UNCOUPLING AND PARKING



ATTENTION

It is necessary that the land on which you intend to park the car is flat and within a protected area, so as to prevent unauthorized strangers from approaching.

To unhook and park the rotary plow, you need:

- 1) insert tractor parking brake;
- 2) lay the machine on the ground;
- 3) disconnect the PTO of the tractor;
- 4) stop the tractor and remove the starter key from the control panel and store it;
- 5) remove the cardanshaft, working in the opposite direction to the graft;
- 6) remove the plug and the pin and remove the tie rod (third point);
- 7) remove the connecting pins and pins, and then the tractor's rear arms from the attachment points of the machinery;
- 8) re-start the tractor and drive away carefully.

4.7 SET-ASIDE

If a long period of inactivity is expected, it is necessary, in order to preserve it intact in its organs, to perform the following operations:

- wash the machine thoroughly, especially from the ground and any fertilisers or chemicals, etc., and then dry;
- verify that the machine is in perfect condition and replace broken or worn parts;
- Protect all unpainted metal parts with lubricants, then cover with a plastic sheet and place in a dry place.

If these operations are carried out accurately, the advantage will be who will use the machine when resuming work.

SECTION 5

Routine maintenance

5.1 GENERAL



ATTENTION

Routine maintenance is a set of periodic and predefined operations aimed at maintaining the

functionality of the machine in all its aspects as a result of the inherent wear and tear in use. Please note that the lower cost of operation and the long service life of the machine depend on compliance with this manual.



CAUTION

For extraordinary maintenance operations, not covered by this manual, consult the manufacturer.



DANGER

BEFORE CARRYING OUT ANY MAINTENANCE OPERATION, ENSURE THAT THE MACHINE IS POSITIONED FLAT, WELL SECURED AND DETACHED FROM THE TRACTOR. IT IS ADVISABLE THAT SUCH OPERATIONS BE CARRIED OUT IN AN APPROPRIATELY EQUIPPED WORKSHOP. MAINTENANCE OPERATORS MUST HAVE THE SKILLS THAT THE VARIOUS OPERATIONS REQUIRE. THEY MUST ALSO WEAR PERSONAL PROTECTIVE EQUIPMENT (GLOVES, SAFETY SHOES, SPECTACLES, ETC.).

The guards and/or panels removed for maintenance or cleaning must be reassembled at the end of the interventions, in the original position.

5.2 RECOMMENDATIONS

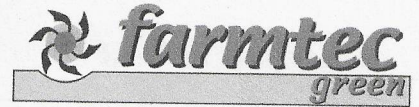
Before starting any maintenance operation, read the section «2 Safety» and follow the warnings and advice below.



ATTENTION

- By replacing the oil, wait until the oil has cooled.
- If you use compressed air for cleaning the machine, you need to protect yourself with special glasses.
- Do not use lifting points other than those prescribed.
- Ensure that the lifting device chosen is suitable for carrying out operations in compliance with safety standards.
- Do not swallow lubricants/fluids. In case of accidental contact with the eyes, wash well with water the part affected by the contact and, if necessary, contact the emergency department.

Rotary plow ROTAR



- Replace the damaged pipe only with original spareparts.
- Make sure the connection points are in perfect condition before installing the new pipe.
- Reserve the drain plug.
- Remove the top cap and insert the new oil until it comes out of the level cap hole (5 Pict. 13). A correct level should touch the bottom edge of the cap.
- Reserve the caps after operation.

and maintenance of the machine and observe the recommendations of the manufacturer of such products.

Use SAE W 85-140 oil for oil level or gearbox reset.



ATTENTION

DURING MAINTENANCE OPERATIONS, ABSOLUTELY AVOID ENVIRONMENTAL POLLUTION.



DANGER

When replacing ploughshares with the machine raised from the ground, do not rely on the hold of the hydraulic lift of the tractor: insert mechanical struts or support stands between the machine and the ground, to avoid unintentional and dangerous descents of the machine itself.

- Use wrenches to screw on the connections of the hydraulic pipes which are drawn. Do not exceed the tightening to not ruin the thread of the fittings.
- Replace the hydraulic hoses within a maximum of 3 years from the date of delivery of the machine.

5.3 SETTING ASIDE

If there is a long period of inactivity, the machine must be thoroughly cleaned, the various parts subject to wear and covered with a plastic sheet.

If these operations are carried out with care, the advantage will be only the user as to the resumption of work will find an equipment in optimal conditions.



ATTENTION

If the machine is dismantled, comply with the anti-pollution regulations in the country of use. Comply with the laws in force in the country where the machine is used, with regard to the use and disposal of the products used for cleaning

SECTION 6

Spare parts

6.1 RULES FOR ORDERS

All parts components the machine, can be requested to:

FARMTEC GREEN SRL

Registered office: Corso Risorgimento, 53/A
45014 Porto Viro (RO)

Headquarters: Via del Lavoro, 445
45010 Pettorazza Grimani (RO)

Tel. +39 0426/504481

info@farmtecgreen.com

specifying:

- **Machine model** (detectable by plate identification).
- **Serial number** (detectable from the identification).
- **Year of manufacture** (detectable by plate identification).
- **Serial number of the desired part** (detectable from the spareparts catalogue).
- **Part description and quantity.**
- **Means of transport.** In case this item is not specified, the Manufacturer, while devoting particular care to this service, is not responsible for any delays due to force majeure. The shipping costs are always borne by the recipient. The goods travel at the risk of the customer even if sold free of charge.

Please note that the manufacturer is always available for any need for assistance and/ or spareparts.

